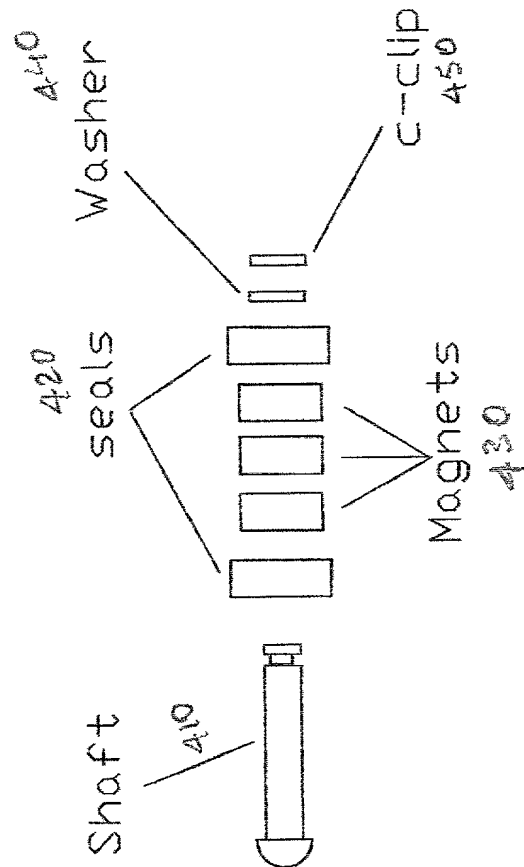
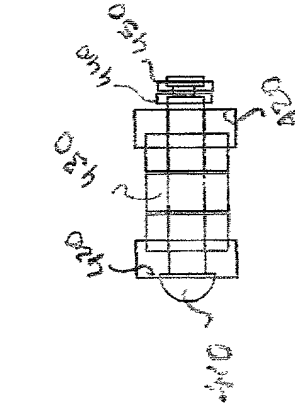
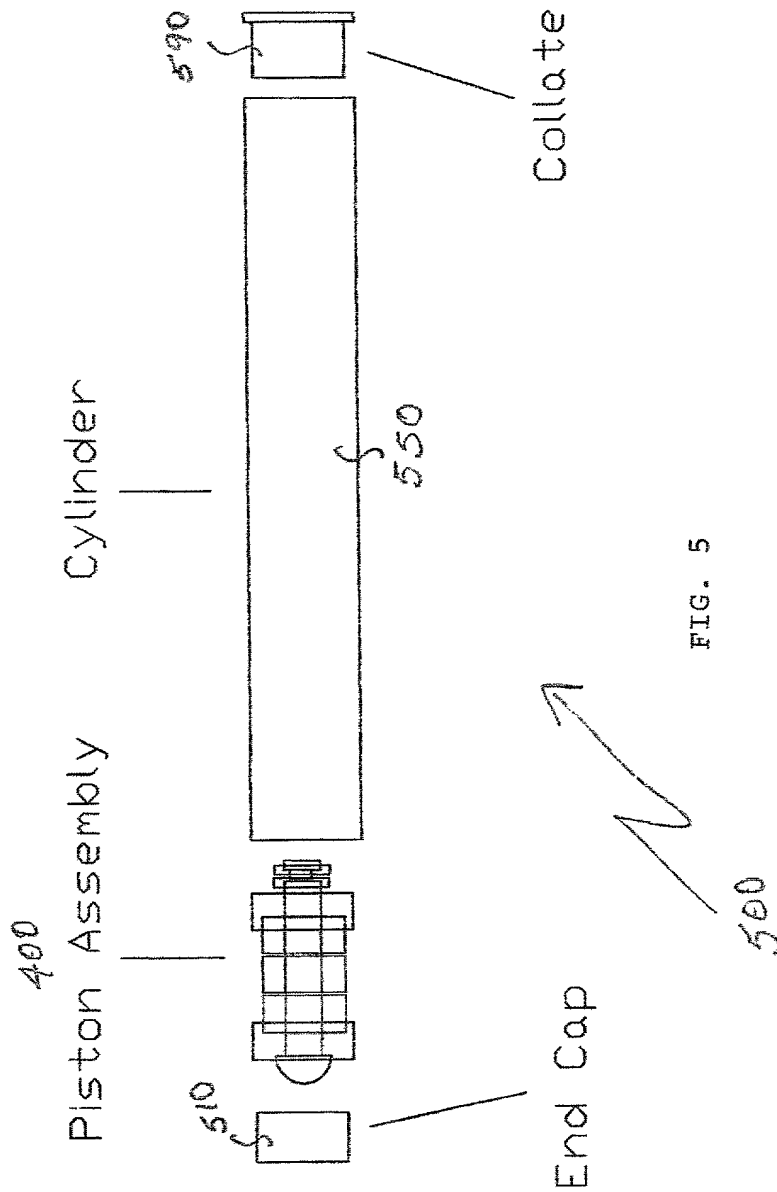


FIG. -3

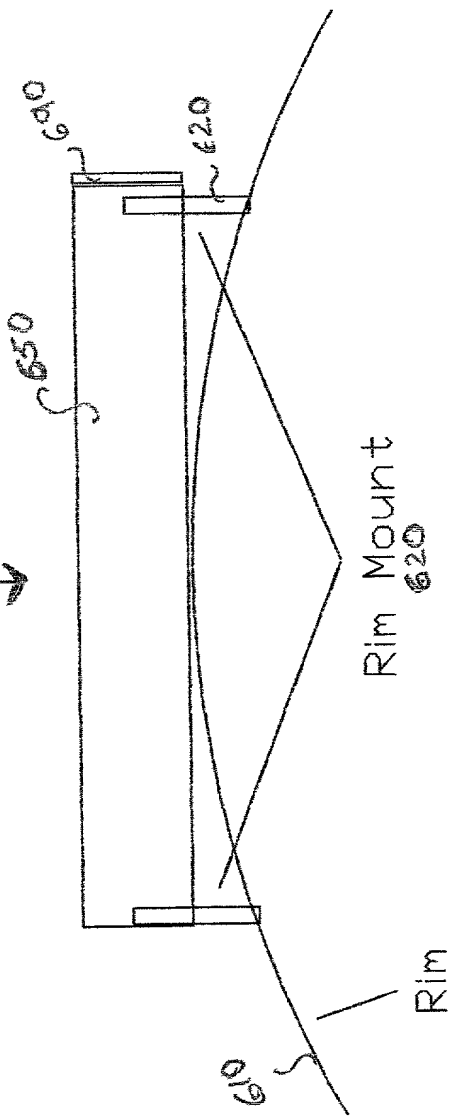
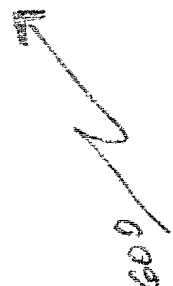
<p>Piston Assemble Instructions</p> <p>Place the piston components onto the shaft, with the seals on open sides facing the magnets. Clip on the c-clip to hold the assembly together.</p>	 <p>Fig. 4A</p>
<p>Drawing #: 4 Date: 10/14/01</p>	 <p>Fig. 4B</p>



Cylinder
Assemble
Instructions

press the
end cap into
one end of
the cylinder.
Insert the
piston. Press
the collet
into the
other end.

Drawing #: 5
Date: 10/17/01

Rim Assemble Instructions	Epoxy the Cylinder mounts to the cylinder. Epoxy the Cylinder Assembly to the Rim Mounts, and the Rim.	Drawing #: 6 Date: 10/17/01
<div><div>500 Cylinder Assembly</div><div></div><div>FIG. 6</div><div></div></div>		